

TORPEDO MOUNTED DISPENSER INCORPORATING A SHOCK MOUNT BUMPER

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT (1) JAMES C. BUTTS, (2) STEPHEN F. OLIVER, (3) DONALD L. COX and (4) DAVID A. ABDOW, citizens of the United States of America, employees of the United States Government, residents of (1) Casco, County of Cumberland, State of Maine, (2) Portsmouth, County of Newport, State of Rhode Island, (3) West Kingston, County of Washington, State of Rhode Island and (4) Somerset, County of Bristol, Commonwealth of Massachusetts, have invented certain new and useful improvements entitled as set forth above of which the following is a specification:

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**23523**

PATENT TRADEMARK OFFICE

1 Attorney Docket No. 78757

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3 TORPEDO MOUNTED DISPENSER INCORPORATING A SHOCK MOUNT BUMPER

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5 STATEMENT OF GOVERNMENT INTEREST

6 The invention described herein may be manufactured and used  
7 by or for the Government of the United States of America for  
8 governmental purposes without the payment of any royalties  
9 thereon or therefor.

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BACKGROUND OF THE INVENTION

(1) Field of the Invention

The present invention relates to marine vessels and more particularly to wire-guided torpedoes for use thereon.

(2) Brief Description of the Prior Art

The MK 48 Torpedo utilizes a Torpedo Mounted Dispenser (TMD) as an integral part of its guidance wire communication system. The function of the TMD is to house a guidance wire coil and allow for successful deployment of a hollow core flexible cable known as a flex-hose that is used to position the guidance wire that is paying out through it, below the submarine's keel and propeller. A prior art TMD is disclosed in U.S. Patent No. 5,385,109, the contents of which are incorporated herein by reference.

1       The TMD is attached to the tail end of the torpedo prior to  
2 loading the torpedo onboard the submarine and is stowed along  
3 with the torpedo inside of the submarine's torpedo room.  
4 Torpedoes are presently secured on U.S. Naval submarine weapon  
5 stowage and handling system (WSHS) by means of four dollies  
6 equipped with lashing straps. The TMD is suspended off the tail  
7 end of the torpedo and is not secured by one of the dollies and  
8 lashing straps. It has been determined that certain shock and  
9 vibration levels can cause significant displacement of the TMD,  
10 which can damage the TMD and the torpedo.

11       The prior art discloses a number of devices for the wire  
12 guidance of torpedoes and for reducing shock and vibration.

13       U.S. Patent No. 3,565,028 to Hancks et al., for example,  
14 discloses a torpedo, which can be launched conventionally from a  
15 torpedo tube and trails a hydrophone on a long cable. A shroud  
16 encircling the propellers is articulated on a ball and socket  
17 joint to steer the torpedo, and to serve as a reel for carrying  
18 the long cable until after launching. Holddown fingers, which  
19 keep the coiled cable in place, are scuttled a measured time  
20 after launch. There is, however no disclosure of any means for  
21 reducing shock and vibration.

22       U.S. Patent No. 4,819,503 to Fazi, Jr. et al. discloses a  
23 low frequency structureborne vibration isolation mount including  
24 an annular disk pad of vibration damping material which is  
25 sandwiched and bonded between two similar light but rugged

1 annular disks. The annular disk pad and the two annular disks  
2 have equal numbers of matching and corresponding holes along the  
3 circumferences thereof. The sizes of the holes are so chosen  
4 that one of the annular disks can be secured to the moving piece  
5 of equipment and isolated from everything else and the other  
6 annular disk can be secured to the stationary piece of equipment.  
7 The vibrations of the moving piece of equipment are thus isolated  
8 from everything else. There is, however, no teaching of any way  
9 of increasing survivability during or after shock events.

10 U.S. Patent No. 4,887,788 to Fisher et al. discloses a  
11 device for absorbing the energy of vibration of one of two  
12 abutting members which has begun to vibrate due to forces applied  
13 to either of the two abutting members, so as to reduce the  
14 frequency and magnitude of vibration of one of the two abutting  
15 members. The primary energy absorbing element is a piece of  
16 elastomeric resilient material which contains a core (or cores)  
17 of a substantially incompressible, highly efficient dampening  
18 material; the presence or absence of this core of highly  
19 efficient dampening material will depend upon desired device  
20 stiffness and dampening characteristics. The primary energy-  
21 absorbing element is surrounded by a flexible reinforced shell,  
22 which contains and restrains said element, yet allows said  
23 element to deform in the transverse and vertical directions. Two  
24 end pieces or mounting plates are secured to opposite ends of the  
25 primary energy-absorbing element. This patent, however, does not

1 disclose a method of protecting a structure against high impact  
2 shock events.

3 U.S. Patent No. 5,040,764 to Dubois discloses a mounting  
4 assembly for absorbing low frequency vibrational energy as  
5 produced by a source and isolating a base member therefrom, the  
6 mounting assembly including a central metallic ring, non-metallic  
7 foam rings located on both sides of the central metallic ring in  
8 concentric relation with respect thereto, and inner and outer  
9 metallic ring members engaging said foam rings in concentric  
10 relation, the foam rings defining a spongy mass that effectively  
11 absorbs the low frequency vibrational energy emanating from the  
12 source. This patent does not disclose any shock benefits to the  
13 torpedo or the torpedo mounted dispenser. In addition, the  
14 design disclosed in this patent requires mounting to multiple  
15 structures.

16 U.S. Patent No. 5,158,030 to DuBois et al. discloses a  
17 damped flexible seal assembly for a torpedo, which isolates the  
18 tailcone thereof from vibrational energy present in the drive  
19 shaft assembly. A pair of outside flanges, each of which include  
20 an inwardly facing groove and an O-ring constrained therein,  
21 provide a watertight seal against the outer non-rotating surface  
22 of the drive shaft assembly. An inside flange includes an  
23 outwardly facing groove and an O-ring constrained therein, and  
24 provides a watertight seal against the inner surface of the tail  
25 cone. Two cast-in-place elastomeric seals provide a watertight

1 seal between the flanges and further provide a damping barrier  
2 between the outside flanges and the inside flanges for damping  
3 vibrational energy present in the drive shaft assembly before the  
4 energy can reach the tailcone through the seal assembly. This  
5 arrangement does not, however, provide any benefits toward  
6 enhancing the chances that a torpedo will survive a shock event.

7 U.S. Patent No. 5,396,855 to DuBois discloses an underwater  
8 vehicle tailcone assembly including a forward flange, a first  
9 tubular sheath extending rearwardly from the forward flange, and  
10 elastomer material bonded to inner and outer surfaces of the  
11 first sheath to form a forward chamber wall. The assembly  
12 further includes an aft flange, a second tubular sheath extending  
13 forwardly from the aft flange, and elastomer material bonded to  
14 inner and outer surfaces of the second sheath to form an aft  
15 chamber wall. The assembly still further includes a rigid  
16 housing wall disposed between a rearward end of the forward  
17 chamber wall and a forward end of the aft chamber wall. The  
18 forward chamber wall forms a continuous tailcone wall from a  
19 forward edge of the forward flange to a rearward edge of the aft  
20 flange. This patent, however, also does not disclose any  
21 features for protecting the torpedo from damage during shock  
22 events.

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1 the torpedo. The introduction of an elastomeric bumper between  
2 the tail end of the torpedo and the TMD minimized the shock  
3 impact forces imparted on the torpedo and the TMD. The device  
4 consists of a cylindrical, hollow, elastomeric bumper that is  
5 secured to a shock mount and ball-locking assembly mounted on the  
6 forward portion of the TMD. The bumper fills the majority of a  
7 void between the TMD and the torpedo when the TMD is mounted onto  
8 the torpedo.

9 The bumper is bolted to the forward face of the TMD shock  
10 mount. The ball-locking ring assembly is also bolted to the  
11 forward face of the TMD shock mount assembly. During  
12 installation of the TMD onto the torpedo, the ball-locking ring  
13 is positioned over the bell mouth adapter on the torpedo. The  
14 ball-locking ring is locked into position on the torpedo's bell  
15 mouth adapter when the TMD locking mechanism is activated. The  
16 bell mouth adapter is attached to the exhaust valve, which in  
17 turn is attached to the torpedo drive shaft. During a shock  
18 event, the bumper contacts the torpedo's shroud, transferring  
19 some of the TMD's energy into the shroud and the bumper and away  
20 from the drive shaft. Incorporation of the elastomeric resilient  
21 bumper positioned between the TMD and the torpedo minimizes  
22 displacement of the TMD and absorbs energy created by  
23 displacement of the TMD, which in turn prevents damage to the TMD  
24 and the torpedo. It has been shown that the strains in the drive  
25 shaft are lowered during shock when the bumper is installed. The



1 lowered strains increase the shock survivability of the exhaust  
2 valve/drive shaft joint, the exhaust valve/bell mouth joint and  
3 the propulsion system. The bumper cushions the TMD locking  
4 mechanism and reduces the motion of the TMD. This feature keeps  
5 the TMD's locking mechanism from becoming disengaged and  
6 impacting the shroud assembly of the torpedo. This eliminates  
7 damage to the torpedo shroud and the TMD ball-locking mechanism.

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9 BRIEF DESCRIPTION OF THE DRAWINGS

10 Other objects, features and advantages of the present  
11 invention will become apparent upon reference to the following  
12 description of the preferred embodiments and to the drawings,  
13 wherein corresponding reference characters indicate corresponding  
14 parts in the drawings and wherein:

15 FIG. 1 is a fragmented perspective view of a preferred  
16 embodiment of the dispenser of the present invention without the  
17 connecting mechanism for attachment to a torpedo;

18 FIG. 2 is a perspective front view of the dispenser shown in  
19 FIG. 1;

20 FIG. 3 is a front and side perspective view of the dispenser  
21 of FIG. 2 incorporating the bumper of the present invention;

22 FIG. 4 is a cutaway side elevational view of a torpedo in  
23 which the TMD assembly shown in FIG. 3 is engaged; and

24 FIG. 5 is an enlarged view of the area 5 in FIG. 4.

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to FIGS. 1-2, a dispenser 10 includes receptacle 12, and a partitioning insert 14 for storing an elongated flexible hose 16 with an internal conductor or conductors as a multi-turn, multi-layer coil. The restraining bands 18 and 20 complete the dispenser 10. These components are mounted together coaxially about a deployment axis 22 that is generally horizontal in a submarine application. The receptacle 12 includes a cylindrical hub 24 that contains, within cylindrical wall 26 and an end wall 28, various mounting hardware for connection to a torpedo. Base plate 30 extends radially from one end of the hub 24 to support a cylindrical shell 32 that is concentric with and spaced from the cylindrical wall 26. The partitioning insert 14 is molded or cast with an annular base 34 that attaches or butts the base plate 30. The partitioning insert 14 also includes four finger sets 36, 38, 40 and 42, perpendicular to and extending from base 34 in a direction parallel to axis 22 and spaced approximately 90° about axis 22. Each of the finger sets includes a radially inner finger 44, intermediate fingers 46 and 48 and a radially outer finger 50. Each finger has, for example, a base portion 52, an intermediate portion 54, and a free end 56. An arcuate extension 58 is positioned between the base portion 52 and a base portion of an adjacent finger. There are no extensions between finger sets 40 and 42 as this area constitutes a transition area 60 in which the flexible hose 16 can transfer smoothly between adjacent channels

1 to produce a multi-turn layer and multiple layers. In addition,  
2 the opening 62 in base plate 30 permits the other end of the  
3 flexible hose 16 to be lead through base plate 30 for connection  
4 to a retaining device (not shown) on the rear of dispenser 10.  
5 The circumferentially spaced sets of fingers define a series of  
6 concentric channels shown at 66, 68, 70 and 72. The cylindrical  
7 shell 32 contains approximately diametrically opposite notches 74  
8 for passing retaining bands 18 and 20 there through. Bands 18 and  
9 20 are then secured to retaining hooks 76. Notches 74 are  
10 comprised of leg slots 78 and 80 and a cross-slot 82.  
11 Additionally, dispenser 10 includes a TMD locking mechanism 128  
12 for fixing the dispenser 10 to a torpedo.

13 The TMD 10 further includes a mechanical connector mechanism  
14 104 secured to a shock mount 108 (not shown in FIG. 1) on its  
15 lateral peripheral surface. Elastomeric lateral peripheral shock  
16 mount 108 is attached to hub 24. Referring now also to FIGS. 3-5,  
17 TMD 10 includes annular, elastomeric bumper 110 secured to a  
18 forward peripheral surface of shock mount 108 and having a central  
19 aperture 112 to permit exposure of ball-locking ring assembly 114.  
20 TMD 10 is connected to a torpedo 118 at bell mouth 120 of torpedo  
21 118, which connects to the ball-locking ring assembly 114 and  
22 mechanical connector mechanism 104 of TMD 10. Adjacent the bell  
23 mouth adapter 120 there is an exhaust valve 122 and the bell mouth  
24 adapter 120 connects to drive shaft 124 of torpedo 118. Outwardly  
25 adjacent the drive shaft 124 there is a shroud 126 that is

1 positioned in opposed relation to the terminal front shock mount  
2 bumper 110.

3 During certain shock and vibration levels, bumper 110  
4 prevents the TMD locking mechanism from directly impacting shroud  
5 126, so as to avoid the possibility of damage to shroud 126,  
6 which may render the locking/unlocking mechanism 104, 114  
7 inoperable. The use of bumper 110 also avoids the possibility  
8 that torpedo 118 cannot be deployed because the TMD 10 cannot be  
9 unlocked and detached from torpedo 118. The elastomeric bumper  
10 110 also minimizes displacement of TMD 10 and absorbs energy  
11 created by the displacement of TMD 10, thus reducing damaging  
12 loads imparted to the torpedo. Additionally, it will be  
13 understood that bumper 110 is an extremely simple and easily  
14 implemented modification to prior art TMD 10 that produces  
15 exceptional results. Further, bumper 110 covers the locking  
16 mechanism 128 (as shown in FIG. 3), inhibiting the locking  
17 mechanism 128 from impacting and damaging shroud 126 and  
18 preventing disengagement of locking mechanism 128 from locking  
19 ring assembly 114.

20 Those skilled in the art will appreciate that a wide range  
21 of materials, coatings, and molding and fabrication techniques  
22 may be used within the scope of this invention to maximize  
23 performance and minimize costs. Also, different values of the  
24 modulus and damping coefficients for the elastomer bumper may be  
25 employed with the scope of this invention to optimize the

1 performance in conjunction with profiling the shape of the  
2 bumper. Furthermore, multiple layers of structures, elastomer,  
3 mass and damping materials may also be employed to provide fine-  
4 tuning for the bumper response without departing from the spirit  
5 of this invention.

6 While the present invention has been described in connection  
7 with the preferred embodiments of the various figures, it is to  
8 be understood that other similar embodiments may be used or  
9 modifications and additions may be made to the described  
10 embodiment for performing the same function of the present  
11 invention without deviating therefrom. Therefore, the present  
12 invention should not be limited to any single embodiment, but  
13 rather construed in breadth and scope in accordance with the  
14 recitation of the appended claims.